

### ABSTRACT

The invention relates to a clamping jaw which is intended for automated welding installations. The inventive clamping jaw comprises a body bearing fixed and mobile arms which are used to hold two or more sheets such that said sheets can be handled during welding. The invention is characterised in that the aforementioned body takes the form of a central tubular element having two opposing lateral plates welded to the lower part thereof, in order to support the articulated arm and to guide the actuation rod thereof. According to the invention, a single articulated arm is disposed at the centre of the clamp assembly between the lateral support plates of the articulation shaft.